

Post date:

Sunday, December 1, 2013 - 18:46

Last modified:

Sunday, December 14, 2014 - 14:20

I've never been a fan of the lever lock screws for locking the table on a Mill so I made some round knurled ones. I don't have a lot of material here at home so I bought four bolts, knurled a chuck of 2" 1080, drilled, bored a recess for the bolt heads to sit in, welded then faced to clean them up.



- Started with a 2" piece of 1018 around 6" long.
- Took a skim pass over the OD and knurled the OD over a 3" span.
- Drilled, counter bored and cut off each one at a 1/2".

Note: I am no welder :-)

Image Gallery:

- [View the full image](#)



• [View the full image](#)



• [View the full image](#)



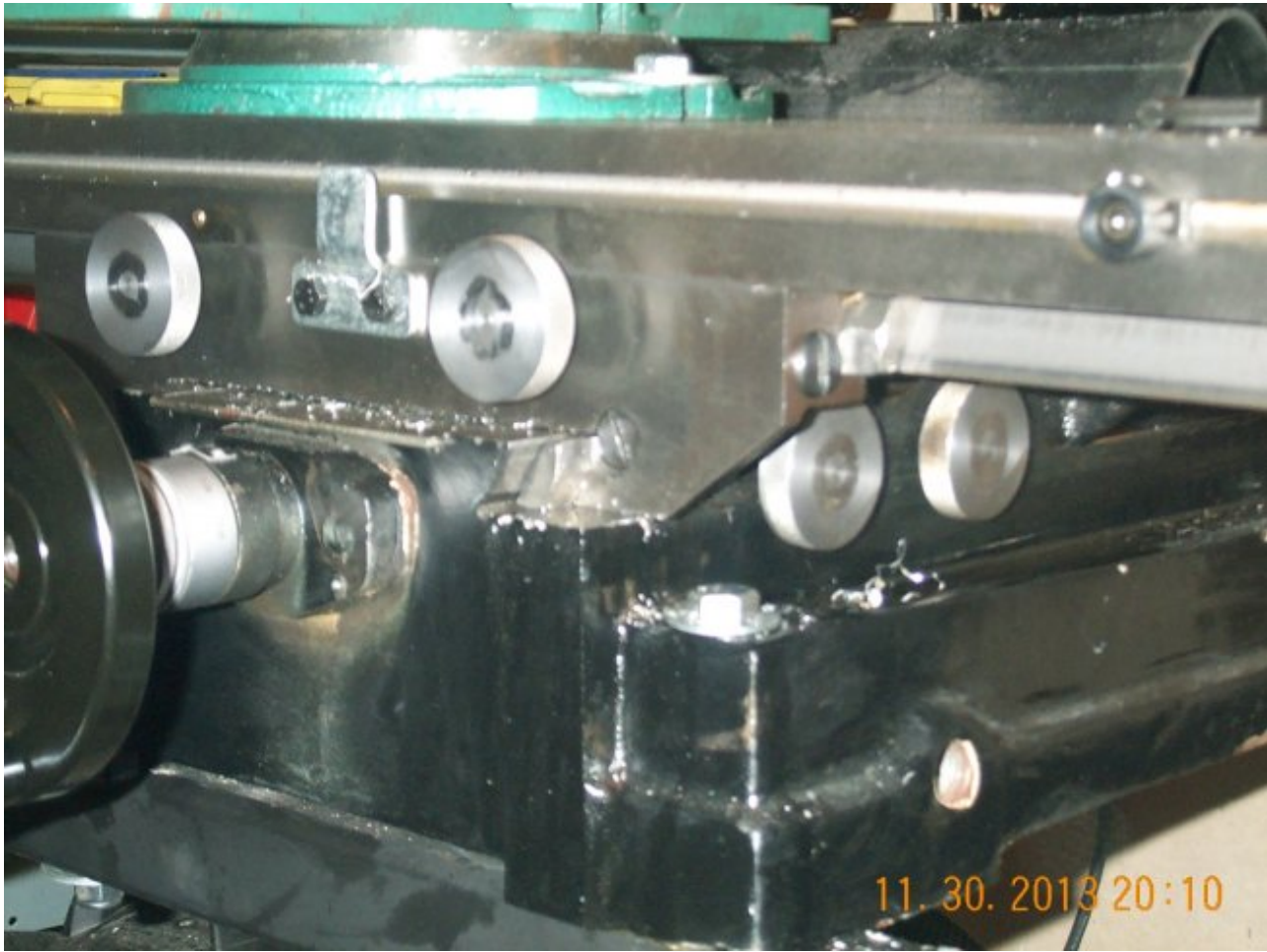
• [View the full image](#)



• [View the full image](#)





• [View the full image](#)





Mobile QR Barcodes:

<p>Save Article as PDF</p> 	<p>Current URL Address</p> 
---	--

**
Other site pages which link here:<hr />**

Category:
[Industrial Hobbies Mill Modifications](#)

-  [Save page as PDF](#)

